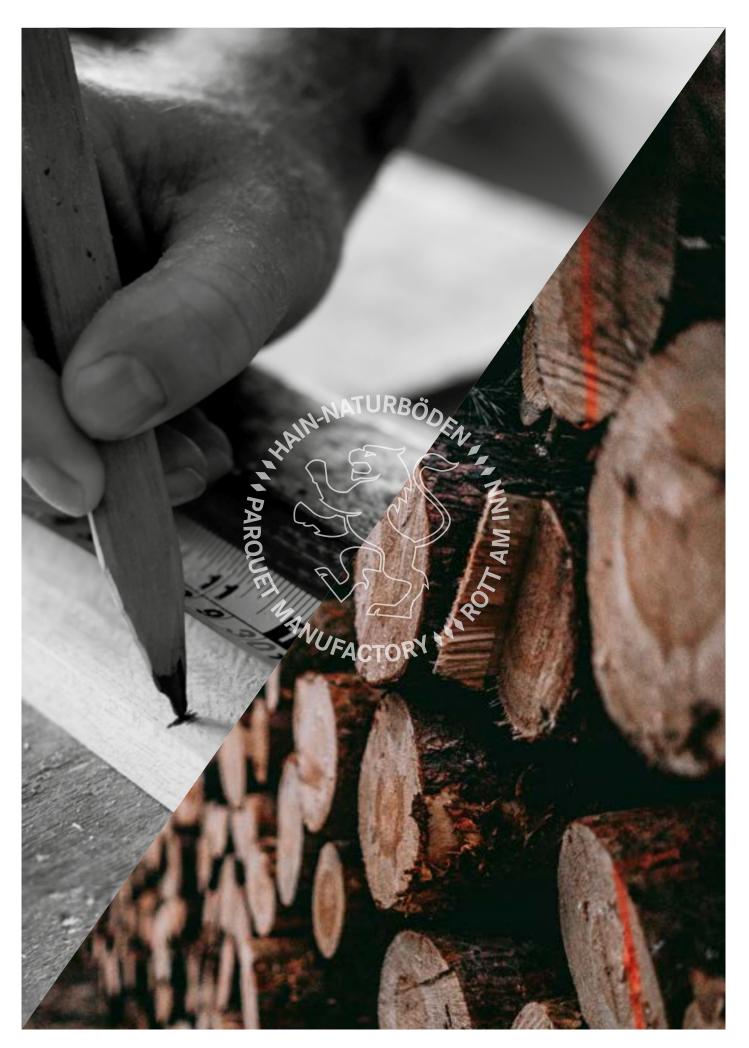




CRAFTED PARQUET FROM UPPER BAVARIA

A TRUE PIECE
OF NATURE:

NATURE SOLUTION OF NATURBOOK OF



THE MANUFACTORY FOR SINGLE STRIP OILED PARQUET PLANKS

We at HAIN believe in combining modern technology, our many years of experience and high-quality design. Our technology creates the conditions – our know-how brings the quality. In our factory in the Bavarian town of Rott am Inn, modern production facilities meet a very experienced and well-trained staff. This is how our single strip parquet is being crafted, bringing a touch of nature directly into your home. We are one of few companies that produce natural flooring from the log to the finished plank in-house. A self-developed, very gentle process brings the best out of the naturally grown wood into our products. Our pioneering role

can be seen, for example, in our special surface structures and our numerous oxygen-hardened oil surfaces. However, our natural wood drying process, which gives the planks all the time they need to mature, also speaks for the innovative strength of our traditional company. HAIN is a company that acts responsibly and has deep roots in our region; we feel equally committed to our customers, our employees and to our environment. This is why all resources of wood which we process originate exclusively from sustainably cultivated forests. This way, we produce tough and exclusive natural floors of lasting value in craftsmen quality.







PRODUCT ADVANTAGES

The high-quality, triple-layered construction with vertical growth rings guarantees the high shape stability and durability of the HAIN planks. The 4-mm-thick wear layer is connected to a spruce core layer using a special pressing technique. Different installation heights are available (11 mm, 15 mm, 17 mm and 20 mm on request). Planks with a thickness of 11 mm are in principle permanently bonded in place (full surface bonding) and are ideal for renovations and commercial areas. Thanks to the stable tongue and groove connection, planks with a thickness of 15 mm or more can either be bonded permanently in place or laid in a floating installation, if necessary. The surface can naturally be sanded down multiple times.







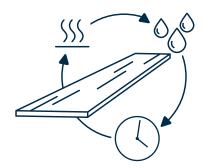








Warranty according to HAIN warranty conditions



SPECIAL OIL SURFACE

The natural oil finish perfects every single plank and gives HAIN flooring its distinctive character. Before oiling, the wood is gently heated, opening up the pores so that the oil can be absorbed more effectively. HAIN's natural oil (free from coatings or waxy substances) is applied lightly

and evenly to the wood. The planks are then placed in special drying racks and given plenty of time for the oil to absorb and air dry. Meanwhile, the wood retains its natural beauty and breathability.

CRAFTSMANSHIP MEETS MODERNITY

Oiled natural flooring has an irresistible quality: They become more elegant and beautiful from year to year – a big plus for sustainability! But it's not only the look that counts: The technical features of HAIN natural flooring are also competitive.



NATURALLY DRIED WOOD

A special process of natural wood drying brings out the qualities of the wood to their best advantage.



DURABLE

Thanks to our complex and gentle finishing processes, the floors are long-lasting and durable – in almost all areas of application.

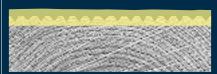


HIGH QUALITY NATURAL OIL

Each HAIN plank is oiled and oxidatively dried several times – this makes the floor particularly stable and accentuates the natural look of the wood.



Wood surface "Raw"



Film-forming surface "Varnishes/Waxes"



HAIN natural surface "Oiled"



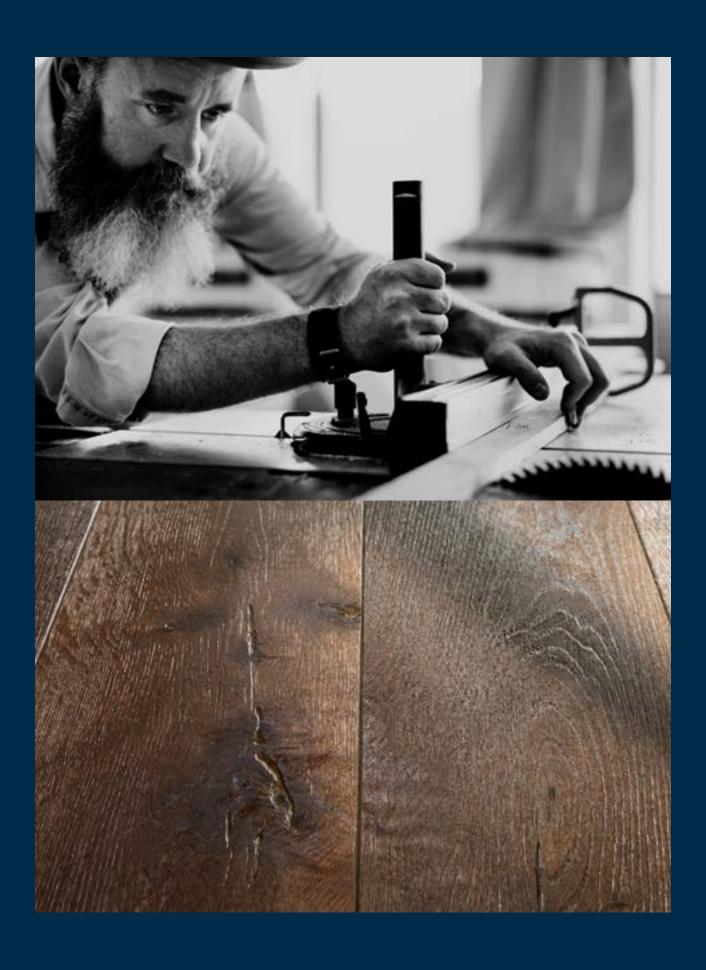
PROVIDES HEALTHY AIR IN YOUR HOME

The naturally finished wood automatically compensates for fluctuations in temperature and humidity, thus having a positive effect on the room climate.



EASY TO MAINTAIN

Special soap and care balm specially adapted to the floor ensure easy maintenance.











COLOURS

NATURAL



0400 Transparent, oiled



4900 Raw look, oiled



7610 Pearl gold, oiled

WHITE



1310 White, oiled



Light white, oiled



1340 Extra white, oiled



4010 (W) Cashmere white, oiled



4280 Off-white, oiled



lvory white, oiled



7970 (W) Lyed-look white, oiled

GREY



2250 (G) Ice grey, oiled



2260 Pearl grey, oiled



2350 Titanium blue/grey, oiled



2800 Diamond grey, oiled



2360 Carbon grey, oiled



6530 Slate grey, oiled



6700 (G) Cashmere grey, oiled (planed)

DARK



0400 (D) Transparent, oiled



4900 (D) Raw look, oiled



2590 (D) Black, oiled



4480 (D) Mocha brown, oiled



6560 (D) Terra brown, oiled

BROWN



0400 (B) Transparent, oiled



1330 (B) Light white, oiled



4020 (B) Walnut brown, oiled

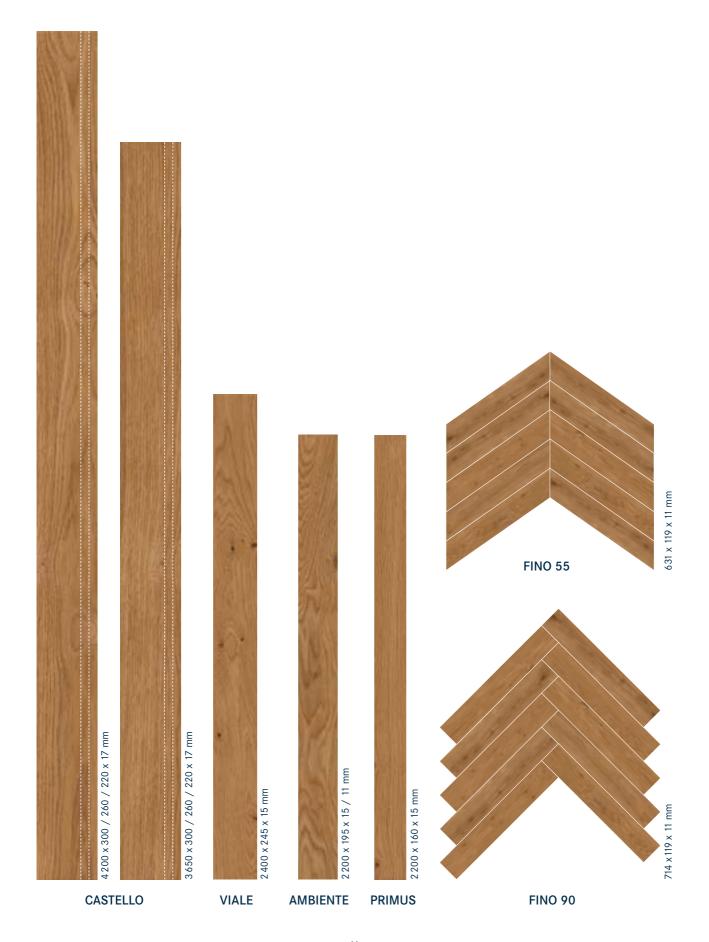


4490 (B) Cappuccino, oiled



6510 (B) Tobacco, oiled

FORMATS



WOODS

GRADINGS



Oak

Oak has optimal flooring properties, thanks to its low swelling and shrink-ing behaviour and high indentation resistance.

Smoked Oak

Fully smoked to resemble extremely rare and valuable bog oak.

Smoked maroon oak

Natural oak refined by light smoking.



With similar desirable flooring characteristics to oak, ash fulfils special design preferences on the light end of the colour spectrum



Larch

The only softwood in the HAIN product range. In our Alpine region, larch combined with natural oils has created a pleasant atmosphere in living areas for generations



Walnut

Walnut, the American wood, is only used in the Perfect and Classic gradings.



2









1 Perfect

Wood with a calm appearance and mild variations in colour and structure. Only a few small, intergrown knots. Wood filling possible for levelling of knots. Ingrowths and sapwood are possible in walnut wood.



2 Classic

Wood with a lively appearance and moderate variations in colour and structure. Filled knots up to a diameter of 40 mm are possible. This grading features a larger amount of intergrown knots up to 40 mm in size. Wood filling is possible. Ingrowths and sapwood are possible in walnut wood.

CLASSICO (only with Castello planks): Wood with a lively appearance and moderate variations in colour and structure. The Castello Classico grading features dominant knots (incl. over 40 mm). Wood filling is possible. Due to the larger plank format, there are greater variations in colour between the individual parquet planks than with smaller plank formats.



3 Vario

Wood with a very lively appearance and strong variations in colour and structure. Featuring large knots, heartwood and strong colour variations. Larger filling of knots and cracks. Vario in larch wood exhibits distinct colour variations between the individual parquet planks.



4 Lava

Wood with a very rustic appearance and strong variations in colour and structure. Featuring large knots, open cracks, heartwood and strong colour variations. Larger filling of knots and cracks. The rustic appearance of the Lava grading is intentional, and therefore not grounds for complaint. Due to the exposed wood, the relative humidity in the room must be kept between 40 and 55% - especially in the winter.

RUSTICO (only with Castello planks): Wood with a very rustic appearance and strong variations in colour and structure. The Castello Rustico grading features large knots, heartwood and sapwood. Due to the larger plank format, knots and cracks feature more heavily. Characteristic drying cracks up to 30 cm in length are possible at the head end.



5 Used

Wood with a rustic appearance and strong variations in colour and structure. Knots and drying cracks are elevated and filled to accentuate the character of the old wood. The special "Used" grading is only available for Ambiente natural oak planks with a vintage surface structure. Used grading only with a vintage surface structure and natural variants in the wear layer.



SURFACE STRUCTURES





Planed with intentional track marks

Vintage wood with a vintage look

BEVEL VARIANTS



O = no bevel



X = large bevel



M = micro-bevel



XL = large, irregular bevel (only for "used grading" with vintage surface structure)



L = light bevel (only for Fino 90/Fino 55)







CASTELLO

Just as the name implies: CASTELLO encompasses all the château plank formats in the HAIN product range. With their impressive 4 200 and 3 650 mm lengths, CASTELLO planks show true greatness and bring out the naturalness of wood in a particularly

authentic and expressive way – with the special HAIN oil surface like all HAIN floors. The three different widths ensure a balanced and yet exciting installation design.







CASTELLO/Rustico oak/0400 Transparent, oiled/brushed

SURFACE SELECTION - CASTELLO



O400 Transparent, oiled



4900 Raw look, oiled



Classico oak 1310 White, oiled



Rustico oak
2360 Carbon grey, oiled



Classico smoked oak 0400 Transparent, oiled



Classico smoked oak 4480 Mocha brown, oiled



Rustico maroon oak 0400 Transparent, oiled



Classico maroon oak 1130 Light white, oiled



Classico maroon oak 4490 Cappuccino, oiled

VIALE

With a length of 2 400 mm, our VIALE floors are the alternative to the CASTELLO château planks. The special width (245 mm) makes VIALE the perfect choice for all those who want an exceptional flooring

with that certain something. Without a bevel on the head end, VIALE creates the impression of continuous planks. 14 high-quality oak colours in three gradings are available.





Length: 2400 mm

Width: 245 mm
Thickness: 15 mm

Woods: Oak

Gradings: Perfect, Classic, Vario

Surface structure: brushed

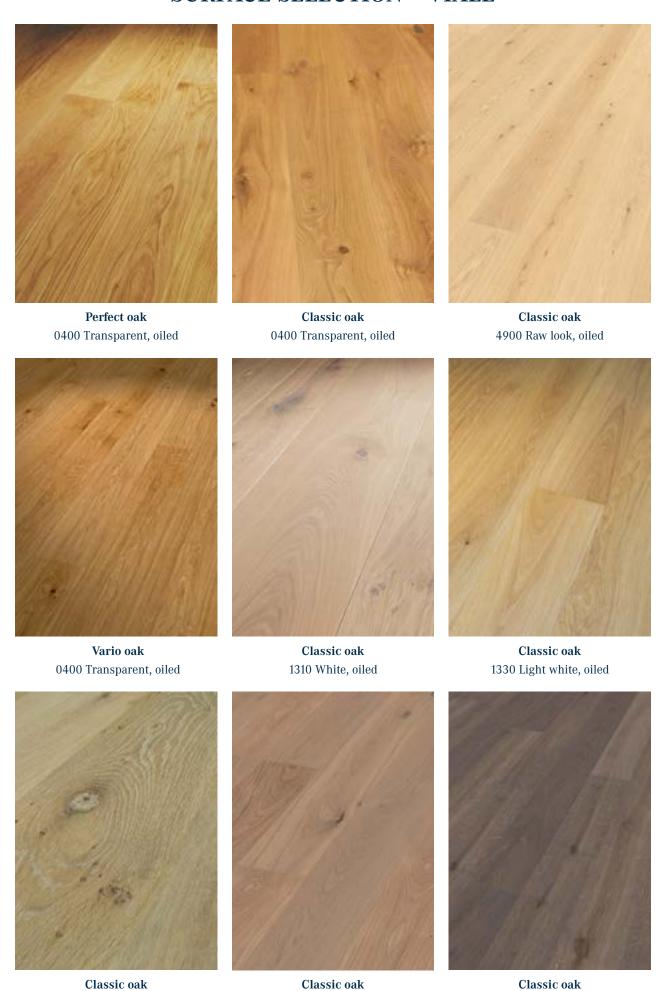
Bevel: Micro-bevel on the long side

Optional

large bevel on the long side, light bevel on the head end micro-bevel on the long side, micro-bevel on the head end



SURFACE SELECTION - VIALE





2260 Pearl grey, oiled

2360 Carbon grey, oiled

4280 Off-white, oiled

SURFACE SELECTION - VIALE



Classic oak 6700 Cashmere grey, oiled (planed)



Perfect/Classic smoked oak 4900 Raw look, oiled



Perfect/Classic smoked oak 4480 Mocha brown, oiled



Classic maroon oak 0400 Transparent, oiled



Classic maroon oak 1330 Light white, oiled



Vario maroon oak 4490 Cappuccino, oiled



Perfect/Classic smoked oak 0400 Transparent, oiled

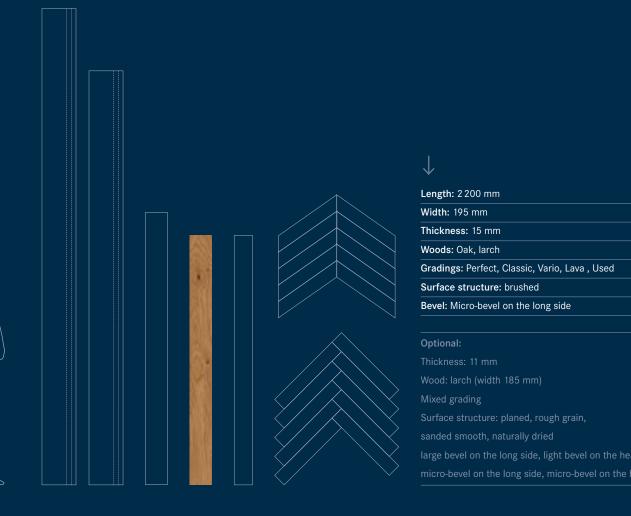




AMBIENTE

With AMBIENTE, variety sets the tone – lovers of wood flooring can choose from 27 different colours. The classic single strip planks are the evergreen of floor design, and with their format of 2 200 x 195 mm they're both impressive and easy to handle.

AMBIENTE planks also feature an elegant HAIN oil surface, which is applied several times and allowed to dry in the air in ample peace and quiet – true craftsmanship!





SURFACE SELECTION - AMBIENTE



Perfect oak 0400 Transparent, oiled, brushed



Classic oak 0400 Transparent, oiled, brushed



Classic oak 4900 Raw look, oiled, brushed



Classic oak 7610 Pearl gold, oiled, brushed



Vario oak 0400 Transparent, oiled, rough grain



Vario oak 0400 Transparent, oiled, brushed



Lava oak 0400 Transparent, oiled, brushed



Used oak 0400 Transparent, oiled, vintage



Perfect oak 4280 Off-white, oiled, brushed



SURFACE SELECTION - AMBIENTE



Classic oak 1310 White, oiled, brushed



Classic oak 1340 Extra white, oiled, brushed



Vario oak 1310 White, oiled, brushed



Classic oak 1330 Light white, oiled, brushed



Perfect oak 6700 Cashmere grey, oiled, planed



Perfect oak 2800 Diamond grey, oiled, brushed



Classic oak 6700 Cashmere grey, oiled, planed

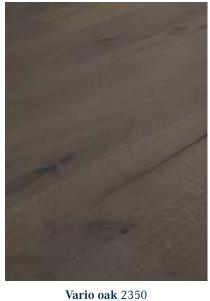


Classic oak
2250 Ice grey, oiled, brushed



Classic oak 2360 Carbon grey, oiled, brushed

SURFACE SELECTION - AMBIENTE



Vario oak 2350 Titanium blue/grey, oiled, brushed



Lava oak 2260 Pearl grey, oiled, brushed



Used oak 2800 Diamond grey, oiled, vintage



Used oak 6530 Slate grey, oiled, vintage



Perfect/Classic smoked oak 4900 Raw look, oiled, brushed



Perfect/Classic smoked oak 4480 Mocha brown, oiled, brushed



Lava smoked oak 4900 Raw look, oiled, brushed



Used oak 6510 Tobacco brown, oiled, vintage



Used oak 6560 Terra brown, oiled, vintage

SURFACE SELECTION - AMBIENTE



Classic maroon oak 0400 Transparent, oiled, brushed



Classic maroon oak 4280 Cashmere white, oiled



Lava maroon oak 0400 Transparent, oiled, brushed



Classic maroon oak 4490 Cappuccino, oiled, brushed



Vario larch 0400 Transparent, oiled



Vario larch 1310 White, oiled



Vario larch
7970 Lyed-look white, oiled



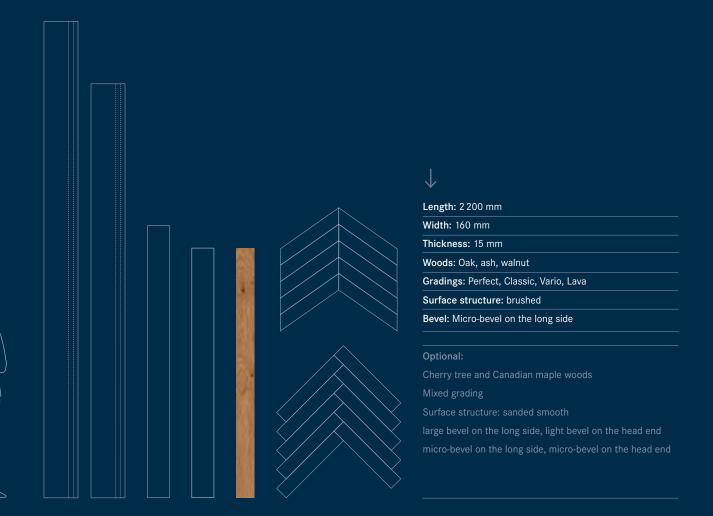
AMBIENTE/Classic maroon oak/6700 Cashmere grey/planed





PRIMUS

A classic single strip plank – with a width of 160 mm. Rustic branches and tree growths are cut away. This makes the PRIMUS plank look less rustic than its "siblings" AMBIENTE or VIALE. In the more quickly deliverable standard range, the woods oak, ash and walnut are available – cherry tree and Canadian maple are also available on request.





SURFACE SELECTION - PRIMUS





Classic oak 0400 Transparent, oiled



Perfect/Classic ash 0400 Transparent, oiled



Classic oak 1310 White, oiled



Perfect/Classic ash 1340 Extra white, oiled



Perfect/Classic ash 2250 Ice grey, oiled



Perfect/Classic ash
2350 Titanium blue/grey, oiled



Perfect walnut 0400 Transparent, oiled



Classic walnut 0400 Transparent, oiled



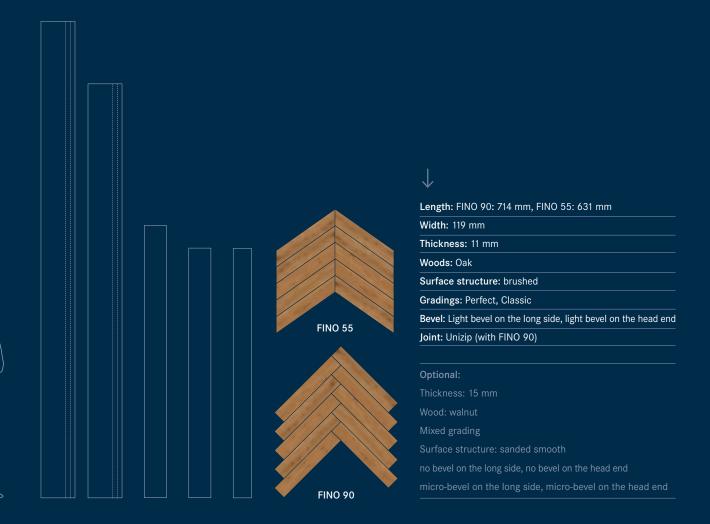


PRIMUS/Perfect oak/1310 White, oiled/brushed

FINO

Herringbone is a classic laying pattern with a long history – and remains a popular trend. It's not hard to see why, as it strikes the perfect balance between elegant and modern. With herringbone parquet, you bring a highly diverse flooring into your home. Choose between classic herringbone (FINO 90) and French

herringbone (FINO 55), also called chevron. With the French herringbone FINO 55, the individual parquet planks are bevelled by 55°, thus forming a straight line when laid. This creates a slightly different look than the rectangular FINO 90 planks, which are laid in an interlocked pattern.





SURFACE SELECTION - FINO 55 / FINO 90



Classic oak 0400 Transparent, oiled



4900 Raw look, oiled



Perfect oak 2260 Pearl grey, oiled



Perfect smoked oak 0400 Transparent, oiled



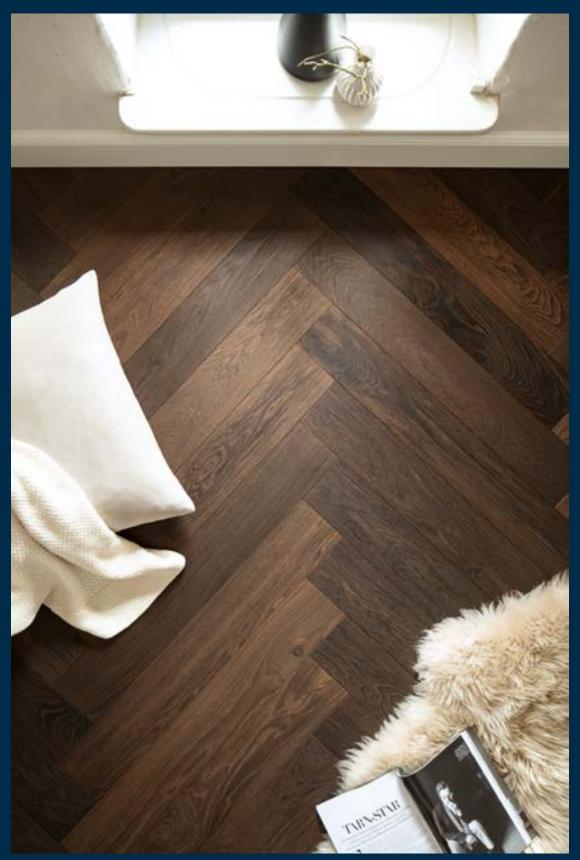
Perfect smoked oak 4900 Raw look, oiled



Classic oak 4020 Walnut brown, oiled



Classic maroon oak 0400 Transparent, oiled



FINO 90 / Perfect smoked oak / 4900 Raw look, oiled / brushed





UNICA – The craftsmen collection

Looking for something absolutely extraordinary? In addition to the variants presented, HAIN also offers individually crafted, high-quality products on request – the so-called UNICA range. For these individual products, we draw on the full repertoire of our manufactory production. This means that you can blend

separate components from different existing collections in almost any combination! To ensure that your desired combination is definitely technically feasible, we recommend coordinating the options of the UNICA program with your certified HAIN partner.



Lengths: 631 to 7 000 mm

Widths: 119 to 340 mm

Thicknesses: 10 mm to max. 20 mm

Woods: Oak, larch, ash, maple, walnut, cherry tree

Gradings: Perfect, Classic, Classico, Vario, Rustic, Rustico, Used or a mixed grading

Surface structures: brushed, sanded, rough grain, planed, vintage

Bevels: 0 / M / L / X / XL on the long or wide side as shown on page 18 $\,$





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